

# QUALCAST






## 30cc Petrol Grass Trimmer PGT43

### Quick Start Guide

**Your Safety is most important please read these safety rules before you use this machine**



### General Safety Rules

-  Read user manual before using the machine
-  Wear safety goggles to guard your eyes from possible injury
-  Wear gloves to protect your hands
-  Wear safety shoes to protect your feet
-  Wear hearing protection

Note - This quick start guide is intended for experienced users who have already assembled the tool, please refer to the manual for further details

## Items Included



- |                          |                 |
|--------------------------|-----------------|
| 1 Lower Shaft            | 5 Mixing Bottle |
| 2 Engine & Upper Shaft   | 6 Carry Strap   |
| 3 Bottle of 2 stroke oil | 7 Handle        |
| 4 Plug Socket Spanner    | 8 Guard         |

Do you have questions?  
We can help  
Call Customer Service  
Mon-Thur 08:45 am - 5:00 pm  
Friday 08:45 am - 3:15 pm



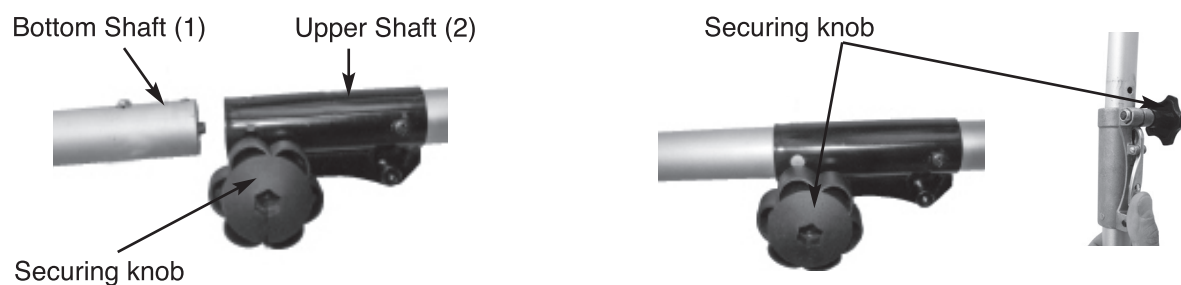
**0151 649 1500**  
**Spare Parts also available**

### 1 Unpack the Grass Trimmer

- Open carton carefully and remove all items
- Ensure you have all items (see above) before you discard the packaging

### 2 Assembling the Grass Trimmer

Connect bottom shaft (1) to Upper shaft & engine (2) making sure the square drive shaft on lower shaft (1) is inserted into square drive on upper shaft (2) correctly and ensure the spring loaded locking clip is aligned with the hole provided and in place and the securing knob is tightened. If the drive is not correctly inserted then the spool will not turn.



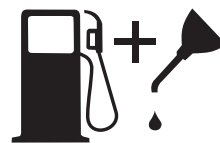
### 3 For your Safety

You must fit the guard provided for your safety. Remove the the screw, washer and locknut fro the guard (see Fig 1). Place the guard over the lower shaft (see Fig 2), replace the bolt and tighten (see Fig 3). Also fit the centre handle. Undo the wing nut and remove the bolt (see Fig 4) push, the handle over the upper shaft (see Fig 5), replace the bolt and secure with the wing nut (see Fig 6). Fit the carry strap to the unit with the clip to the hook on the upper shaft (see Fig 7)



### 4 Fuel / Lubrication

- Mix the fuel in the mixer bottle provided
  - Shake the container gently to ensure that it is properly mixed.
- N.B Failure to use the correct oil/fuel mixture will cause the engine to seize**



Fuel Mixture is  
40:1 (40 parts Fuel to 1  
part 2 stroke oil)

**Use regular grade unleaded petrol and quality 2 stroke oil**

### 5 Starting the Grass Trimmer

- Set the machine down on a hard, level surface.
- Set the choke to "I"
- Press the fuel pump (primer) 10 times.
- Set the ON/OFF switch to "I".
- Hold the appliance firmly in one hand by the handle, above the throttle lock.
- Pull the starter cord briskly 8 times.
- If the motor has been started, let the motor warm up (automatic choke reset function in place for the throttle lock).  
If the engine does not start up immediately, repeat steps 1-7 above.

To stop the machine immediately, set the ON/OFF switch to "STOP" (0).

