



Scroll Saw BT-SS 405E

QUICK START GUIDE

Easy steps to getting started.

1. Ensure all items, including your user guide are removed from the packaging before discarding.
 2. To mount the saw blade guard (10), put the retention bolt (9) on the radial arm (19) and slide the saw blade guard (10) onto the retention bolt (9). Insert the screw (20) and use the nut (21) to secure the screw (20). Use the clamping screw (11) to fix the saw blade guard (10) at various heights.
 3. Screw the sawdust blower (16) onto the radial arm (19).
 4. To change the blade (15), turn the clamping screw (14) clockwise to take the tension off the blade (15). Unscrew the left cover (4) and take the blade out of the top blade holder (13), pressing down the upper pendulum arm as you do so. Then take the blade (15) out of the bottom blade holder and pull the blade (15) out of the table insert (18). Install the new blade (15) in reverse order. Tension the blade (15) by turning the clamping screw (14) anticlockwise. **Note:** Always insert the blade so that the teeth point toward the saw table. Please refer to Section 6.3.2 of the User Guide for more detail.
 5. To adjust the saw table (7), undo the locking screw (5) and tilt the saw table (7) to the left until the indicator (17) points to the required angle on the scale (6).
 6. To switch on the saw, press the green side of the ON/OFF switch (2). To switch off the saw, press the red side of the ON/OFF switch (2).
 7. Set the blade speed according to the material to be cut via the speed regulator (3).
 8. To carry out internal cuts, please refer to Section 7.4 of the User Guide.
- 9. IF YOU ARE IN ANY DOUBT PLEASE REFER TO THE DETAILED INSTRUCTIONS WITHIN OUR USER GUIDE.**

