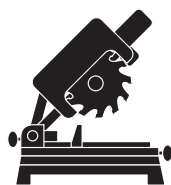


® Safety Instructions
Sliding Compound Mitre Saw
Please read and save these instructions.

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Ⓢ Note the instructions for use!



Ⓢ Caution! Risk of injury! Do not reach into the running saw blade.



Ⓢ Wear a breathing mask!



☞ Wear ear muffs!



☞ Wear safety goggles!



☞ Wear safety gloves

GB**General Power Tool Safety Warnings**

⚠ WARNING Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.
Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1. Work area safety

- a) **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- c) **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2. Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- c) **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

3. Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
 - b) **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
 - c) **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
 - d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
 - e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
 - f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
 - g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
- 4. Power tool use and care**
- a) **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
 - b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
 - c) **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
 - d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to**



operate the power tool. Power tools are dangerous in the hands of untrained users.

- e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

5. Service

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

6. Recommendation

We recommend that the tool always be supplied via residual current device with a rated residual current of 30 mA or less.

Special safety instructions

1. Safety actions

- Blades that are deformed or cracked must not be used.
- If the table insert is worn, replace it.
- Use only blades which are recommended by the manufacturer and comply with EN 847-1.
- Make sure that the chosen blade is suitable for the material that is to be cut.
- If necessary, wear suitable personal protection equipment. This could consist of:
 - Ear plugs to prevent the risk of damaging your hearing;
 - A breathing mask to avoid the risk of inhaling hazardous dust.
 - Always wear gloves when handling saw blades and rough materials. Whenever practicable, saw blades must be carried in a container.
- The following can have an influence on dust development:
 - Worn, damaged or cracked saw blades
 - Recommended capacity of the vacuum extraction system: 20 m/s
 - Proper guidance of the workpiece
- Blades made of high-alloy high-speed steel (HSS) must not be used.
- Keep the push stick or handle for a push block at the machine at all times, even when you are not using them.

2. Maintenance and service

- The following conditions can have an influence on noise impact on the operator:
 - Type of sawblade (e.g. saw blades designed to reduce noise development)
 - Material of the workpiece
 - The force with which the workpiece is pushed against the sawblade
- Faults on the machine or its guards, safety devices and blade must be reported to the person in charge as soon as they are discovered.

3. Safe operation

- Select a suitable blade for the material you wish to saw.
- Never use the drag, crosscut and miter saw to cut any materials other than those specified by the

manufacturer.

- Use only the transport devices to move the machine. Never use the guards for handling or moving the machine.
- Use the saw only if it is in perfect condition and properly maintained.
- When cutting miters, make sure that the device for swiveling the arm is fastened securely.
- The floor around the machine must be level, clean and free of loose particles, such as chips and cutting residues.
- Make sure the workplace and the room are sufficiently illuminated.
- The operator must receive proper training in the use, adjustment and operation of the machine.
- Only use properly sharpened saw blades. Do not exceed the maximum speed specified on the blade.
- Be sure to only use spacers and spindle rings specified by the manufacturer as suitable for the intended purpose.
- If the machine is equipped with a laser, this laser may not be replaced by a different type of laser. Repairs may only be carried out by the manufacturer of the laser or one of his authorized agents.
- Do not remove any cutting residues or other parts of workpieces from the cutting zone while the machine is running and the saw unit is not at rest.
- Make sure that the machine is always secured on a workbench or a table.
- Support long workpieces (e.g. with a roller table) to prevent them sagging at the end of a cut.

4. Additional instructions

- Always pull the plug out of the power socket before adjusting or servicing the machine.
- Give these safety regulations to all persons who work on the machine.
- Do not use this saw to cut fire wood.
- Caution! Hands and fingers may be injured on the rotating saw blade.
- Before you use the machine for the first time, check that the voltage marked on the rating plate is the same as your mains voltage.
- If you need to use an extension cable, make sure its conductor cross-section is big enough for the saw's power consumption. Minimum cross-section: 1.5 mm².
- If you use a cable reel, the complete cable has to be pulled off the reel.
- Never carry the saw by its cable.

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- Do not leave the saw in the rain and never use it in damp or wet conditions.
- Provide good lighting.
- Never saw near combustible liquids or gases.
- Wear suitable work clothes! Loose garments or jewellery may become caught up in the rotating saw blade.
- Operators have to be at least 18 years of age. Trainees of at least 16 years of age are allowed to use the machine under supervision.
- Keep children away from the machine when it is connected to the power supply.
- Check the power cable. Never use a faulty or damaged power cable.
- Keep your workplace clean of wood scrap and any unnecessary objects.
- Persons working on the machine should not be distracted.
- Note the direction of rotation of the motor and saw blade.
- After you have switched off the motor, never slow down the saw blade by applying pressure to its side.
- Fit only blades which are well sharpened and have no cracks or deformations.
- The machine is to be operated only with tools which conform with EN 847-1.
- Faulty saw blades have to be replaced immediately.
- Never use saw blades which do not comply with the data specified in this manual.
- Make sure that the arrow on the saw blade complies with the arrow marked on the machine.
- Make certain that the saw blade does not touch the rotary table in any setting. To do so, pull out the power plug and tilt the saw blade by hand into the 45° position and the 90° position. If necessary, re-adjust the saw head as described in the Instruction Manual.
- It is imperative to make sure that all the devices used to cover the saw blade are in good working order.
- Never wedge the hinged guard hood in open position.
- Never dismantle the machine's safety devices or put them out of operation.
- Damaged or faulty safety devices have to be replaced immediately.
- Never cut workpieces which are too small to hold securely in your hand.
- Do not place your hands in awkward positions where one or both may slip suddenly and touch the saw blade.
- When working with long workpieces, use an additional support (table, stand, etc.) to prevent the machine from tipping over.
- Always clamp round workpieces such as dowel rods etc. with suitable devices.
- There must be no nails or other foreign bodies in that part of the workpiece you want to cut.
- Always stand to the side of the saw blade when working with the saw.
- Never load the machine so much that it cuts out.
- Always press the workpiece firmly against the table and the stop rail to prevent it from wobbling or twisting.
- Make sure that off-cuts can be removed from the side of the saw blade. If not, they may catch on the saw blade crown and be catapulted into the surrounding area.
- Never saw several workpieces simultaneously.
- Never remove loose splinters, chips or jammed pieces of wood when the saw blade is running.
- To rectify faults or remove jammed pieces of wood, always switch off the machine first. - Pull out the power plug!
- Conversions, adjustments, measurements and cleaning jobs are to be performed only when the motor is switched off. - Pull out the power plug!
- Before you switch on the machine, check that all wrenches and adjustment tools have been removed.
- When you leave your workplace, switch off the motor and pull out the power plug.
- Electric installation work, repairs and maintenance are to be carried out only by specialists.
- All guards and safety devices have to be refitted immediately after completion of any repairs or maintenance.
- It is imperative to observe the manufacturer's safety, operating and maintenance instructions as well as the dimensions quoted in the technical data.
- It is imperative to observe the accident prevention regulations in force in your area as well as all other generally recognized rules of safety.
- Note the information published by your professional associations.
- Switch on the dust extraction system each time you use the machine.
- The machine may be used in closed rooms only in conjunction with a suitable vacuum extraction system.
- The circular cross-cut must be connected to a

230 V socket-outlet with a minimum 10 A fuse.

- Never use light-duty machines for heavy-duty work.
- Never use the cable for any purpose other than that for which it is intended!
- Adopt a firm standing position and keep your balance at all times.
- Check the tool for signs of damage!
- Before you carry on using the tool it is imperative to check that its safety devices and any slightly damaged parts are working properly and in the way intended.
- Check that the moving parts work properly and do not jam or whether any of the parts are damaged. All parts must be fitted correctly and satisfy all conditions for the tool to work properly.
- Unless otherwise stated in these instructions, damaged safety devices and parts must be repaired or replaced by experts in an approved specialist workshop.
- Have damaged switches replaced by a customer service workshop.
- This tool complies with the pertinent safety regulations. Repairs are to be carried out only by qualified electricians using original replacement parts. The user may suffer an accident if this condition is not observed.
- The machine is to be operated only with tools which conform with EN 847-1.
- Pull out the power plug and twist the blade with your hand into the 45° and 90° positions in order to make sure that the blade does not touch the turntable in any position. If necessary, readjust the saw head.
- If the table insert is worn, replace it.
- Never use blades made of high-speed steel (HSS).
- When cutting miters, make sure that the device for swiveling the arm is fastened securely.
- Be careful when working in vertical mode.
- Caution: Take extra care when making double miter cuts!
- Do not overload your tool.
- Wear safety goggles.
- Use a dust mask when working on dusty jobs
- Check the tool cable/extension cable for damage.
- Always wear gloves when handling saw blades

Do not lose these safety instructions.