



# 500W DRILL PRESS

TT-BD 501

## QUICK START GUIDE

Easy steps to getting started.

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2. Ensure all items, including your user guide are removed from the packaging before discarding.
3. To assemble the drill press, please refer to Section 7.1 of the User Guide.
4. Before you use the drill press for the first time, permanently fix it in position by using the mounting holes (12).
5. To mount the folding chip guard (13), please refer to Section 7.3 of the User Guide.
6. To insert a drill bit, flip up the folding chip guard (13), insert the drill bit into the drill chuck (10) and tighten the drill chuck (10) with the supplied chuck key. Important! Do not leave the chuck key in the clamp hole.
7. To start the equipment, push the green ON button "I". To stop the drill press, push the red OFF button "O".
8. To set the speed, refer to Section 8.4 of the User Guide.
9. To set the drill depth stop, press the drilling spindle down till the tip of the drill bit touches the workpiece. Slacken the clamping screw (16) and turn the scale ring (25) forwards until it stops. Then turn the scale ring (25) back to the desired drill depth and lock the setting into place by using the clamping screw (16).
10. To set the angle of the drill table (4), loosen the carriage bolt (26) underneath the drill table (4), set the drill table (4) to the desired angle and retighten the carriage bolt (26).
11. To set the height of the drill table (4), loosen the tightening screw (5), set the drill table (4) to the desired height and retighten the tightening screw (5).
- 12. IF YOU ARE IN ANY DOUBT PLEASE REFER TO THE DETAILED INSTRUCTIONS WITHIN THE USER GUIDE.**

