



HSG 150 Gas Welding Machine

Art.-No. 15.749.71

With the gas welding machine for an ambitious handyman you can weld normal steels in the MAG (metal-active-gas) method. The mobile gas welding machine is equipped with a flexible hose package with a handy, gas cooled burner. The unit is endowed with ventilator-forced cooling and a thermo switch, which protects the unit against overloading.

Features

- Handle (1)
- 2 castors (2)
- Earth terminal (3)
- Gas cooled burner (4)
- Welding shield (5)
- Pressure reducer (6)
- Inert gas hose

ISC GmbH, Eschenstrasse 6, 94405 Landau								
HSG 150				Bj. / Ser. Nr.				
				EN 60974-1				
	25 A / 15,25 V - 120 A / 20 V (max. 150 A)							
		X%	10	20	30	60	100	
	U ₀ =48 V	I ₂ (A)	120	90	75	52	40	25
		U ₂ (V)	20	18,5	17,75	16,6	16	15,25
	U ₁ = 230 V		I ₁ max = 24,8 A		I ₁ eff = 9,5 A			
IP21				H				

Technical data

- Mains: 230 V ~ 50 Hz
- Welding current I₂: 25-120 A (max. 150 A)
- Welding current regulation: 6-steps
- Welding wire drum max.: 5.0 kg
- Welding wire-Ø: 0.6 – 0.8 mm
- Wire feed: stepless
- Off-load voltage U₀: 48 V
- Net weight: 26.4 kg
- Gross weight: 28.6 kg
- Packing dimensions: 695 x 450 x 300 mm
- Bar code: 4006825 550375
- Sales unit: 1 pc

